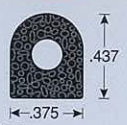
Rubber Seals
Profiles & Dimensions

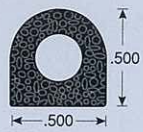
Beatrice Products 022 1808 119

To provide application pressure
See page 31

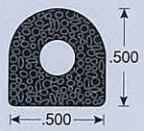
Selected Rubber-Seals Available in Off-White and all parts can be ordere



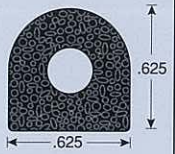
X-105
Dual 500 ft.



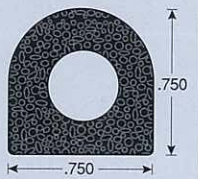
X-202
Dual 500 ft.



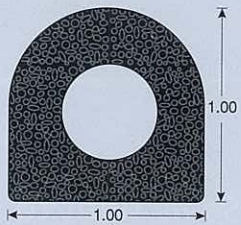
X-101
Dual 500 ft.



X-5381
250 ft.

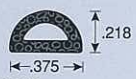


X-1458
Dual 200 ft.

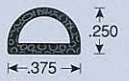


X-1678
125 ft.

X-5272
125 ft.



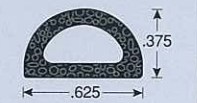
X-1333
Dual 500 ft.



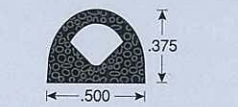
X-1153
Dual 500 ft.

X-1543
500 ft.

X-110
500 ft.



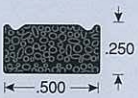
X-109
Dual 500 ft.



X-108
Dual 500 ft.

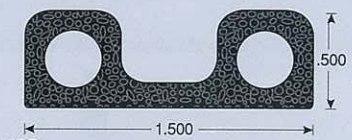
X-1568
Dual 500 ft.

X-112
500 ft.

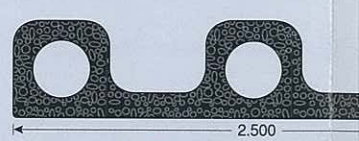


X-114
500 ft.

X-376
Dual 500 ft.



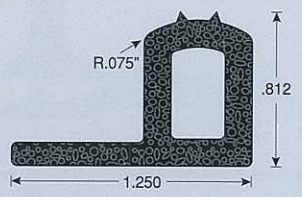
X-402
250 ft.



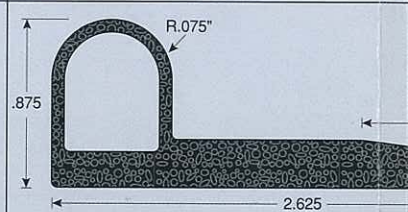
X-403
125 ft.

Rubber Seal Warranty

Please Note: Due to a constant effort to update our Rubber Seal products, specifications are subject to change without notice and without incurring obligation. Because we cannot anticipate or control the many different conditions which this information and our products may be used, Trim-lok does not guarantee the applicability, accuracy or the suitability of our products in any given situation. Users of our products should conduct their own tests to determine the suitability of each product for their particular application. The products described here are sold without warranty either expressed or implied and the buyer assumes all responsibility for loss or damage arising from the handling and use of our products.



X-589
125 ft.



X-2452
50 ft.

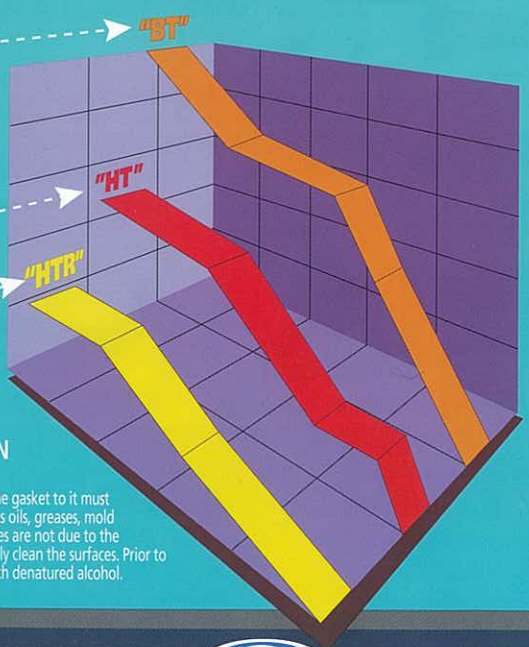
Tape Systems

CHOOSE THE TAPE THAT FITS YOUR NEEDS

"BT" ULTIMATE BOND RUBBER TO SUBSTRATE
Highest Peel & Sheer Strength
Best Heat Performance
Moisture Barrier

"HT" Acrylic Based
Good Heat Performance
Medium Initial Tack

"HTR" Rubber Based
Poor Heat Performance
High Initial Tack



CLEANING AND APPLICATION INSTRUCTIONS

Regardless of what bonding surface you apply the gasket to it must be clean and free of surface contaminants such as oils, greases, mold releases and dirt in general. Most bonding failures are not due to the adhesive failing but instead the failure to properly clean the surfaces. Prior to applying any of these adhesives clean surface with denatured alcohol.

ADHESIVE OPTIONS

"HTR" HIGH TACK PRESSURE SENSITIVE

This rubber based adhesive is best when used to hold the rubbe or compressed between two stationary objects. HTR has better surfaces such as polpropylene and polethelyne. Heat limitation

Please Note: During application ambient temperat

"HT" STANDARD PRESSURE SENSITIVE

This acrylic based adhesive is best when used to hold the rubbe or compressed between two stationary objects. May be used in variety of substrates. Good heat performance -20F to +158F.

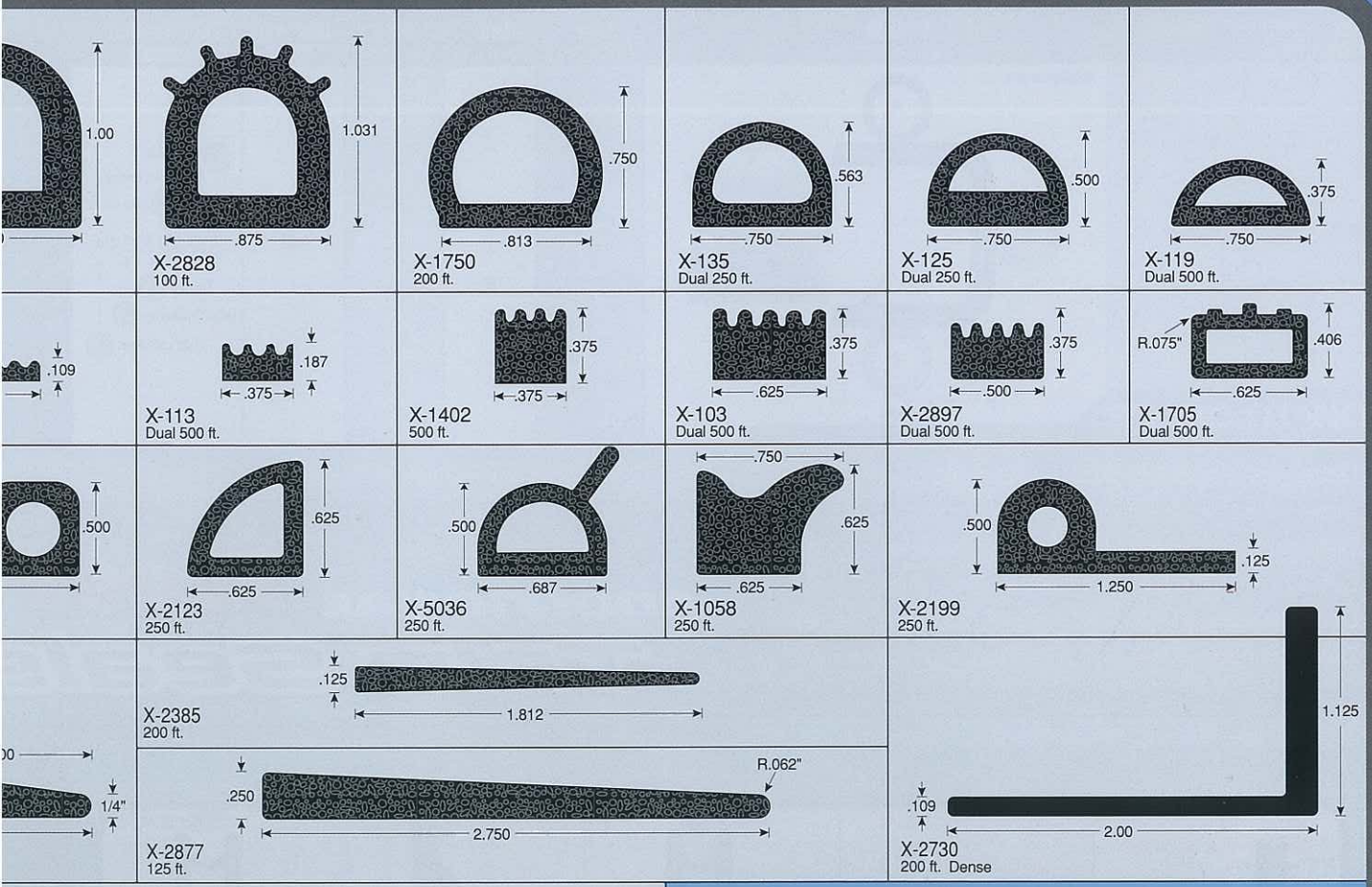
Please Note: During application ambient temperat

"BT" 3M™ BONDED TAPE SYSTEM

The ultimate bond to the rubber and the ultimate bond to the and substrate. Highest peel and shear resistance, can be used u re-postioning during installation and needs 72 hours of cure tir

ADHESIVE LAYERED EXAMPLE

ithout tape on request



HESIVE
in place while installing in static applications
ack as well as adhering to some difficult bond
o +130F.
ust be above 60˚ F

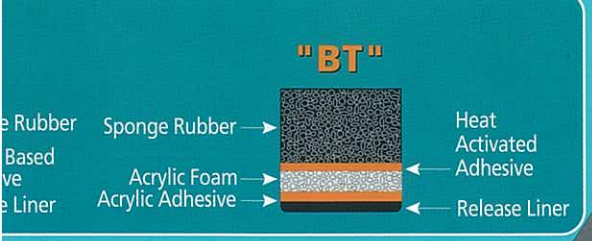
ESIVE
n place while installing in a static application
light duty dynamic applications against a

ust be above 60˚ F

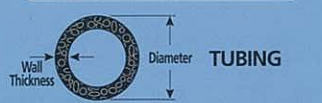
ate. Creates a moisture barrier and air tight seal between rubber
igh loads of stress and force. Has low intial tack for easy
ome to full bond strength. Good heat performance -20F to +158F

Part Number Example

1 Rubber Seal Profile
X105 BT
2 Tape System

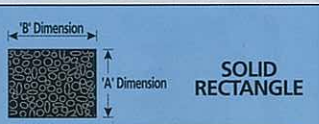


Part#	'A' Dim.
X-268	.25

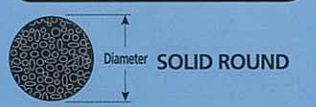


Part#	Diameter	Wall Thickness
X-310	.236	.031
X-311	.276	.035
X-313	.375	.050
X-315	.438	.058
X-317	.625	.078
X-319	.750	.093
*X-321	1.0	.125

* These parts sold in 500 foot increments except X-321 (125ft.)



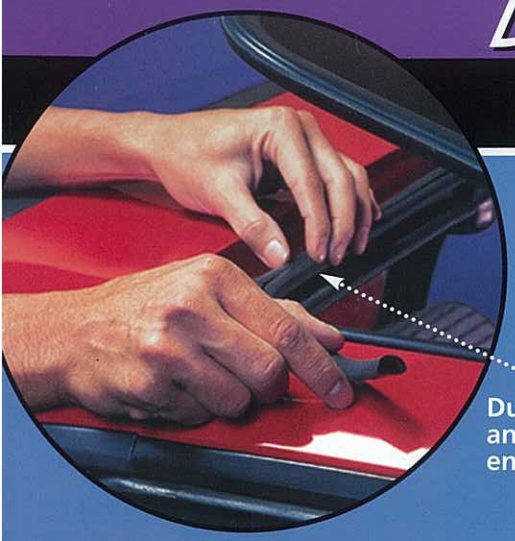
Part#	'A' Dim.	'B' Dim.
X-272	.25	.50
X-273	.38	.50
X-274	.25	.75
X-275	.50	.75
X-1450	.75	.125
X-1449	.75	.375



Part#	Diameter
X-301	.25
X-303	.38
X-305	.50

All profile illustrations are approximately full size and are for reference only.

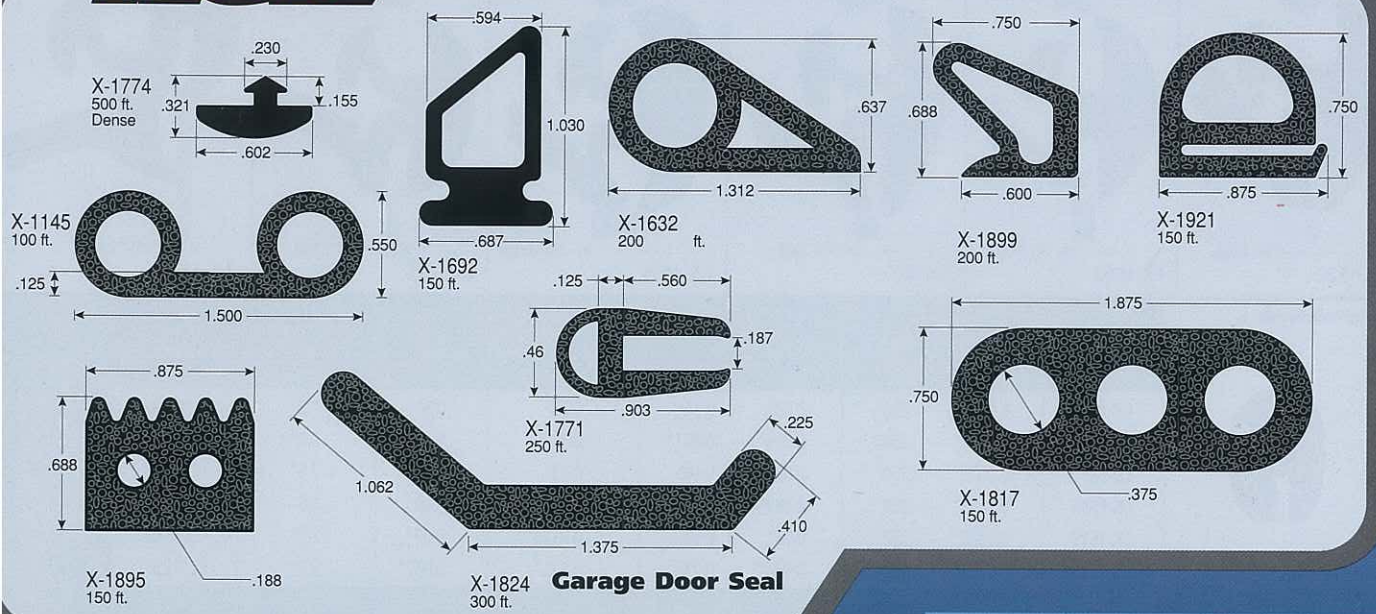
Rubber Seals®



Rubber-Seals come in a variety of specially designed shapes, made from custom formulated E.P.D.M. sponge rubber compound.

Durable and highly resistant to numerous environmental conditions.

New



Many Applications

- Storage Compartments
- Boat Hatches
- Sunroofs
- Cabinets
- Exterior Doors
- Skylights
- Windows
- Campers
- Tool Boxes for Pickups
- Cargo Doors for RV's

...many more

Product Specifications:

Recommended temperature range for general applications: -20°F. through +150°F.
Sponge Rubber (EPDM)

Compression:

For optimum performance - 25% maximum compression recommended.

Resistance Ratings:

Excellent resistance to water absorption, ozone, sunlight aging, low temperature, and compression set.

Flammability and Code Compliance:

FMVSS 302
UL 50